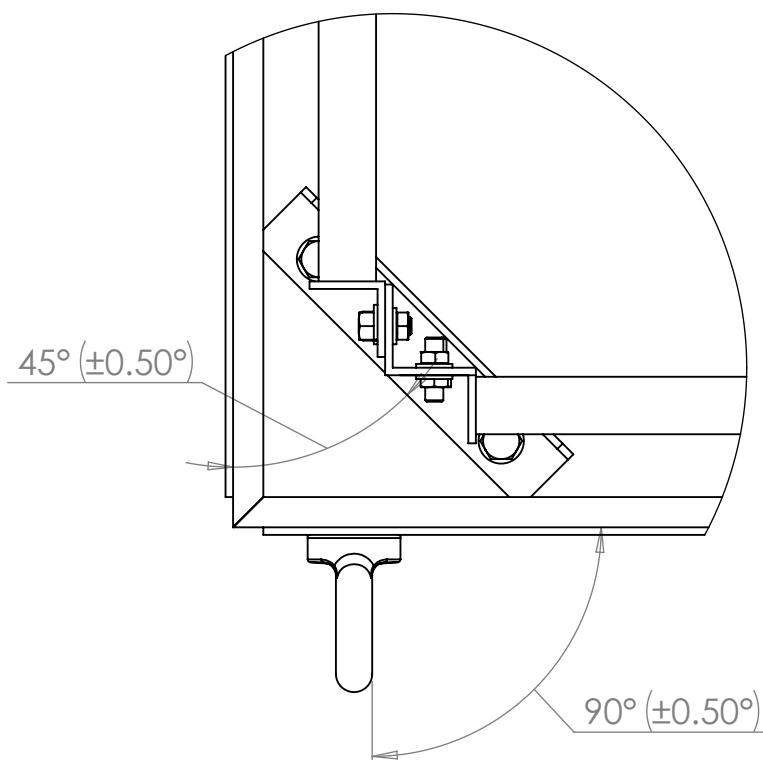
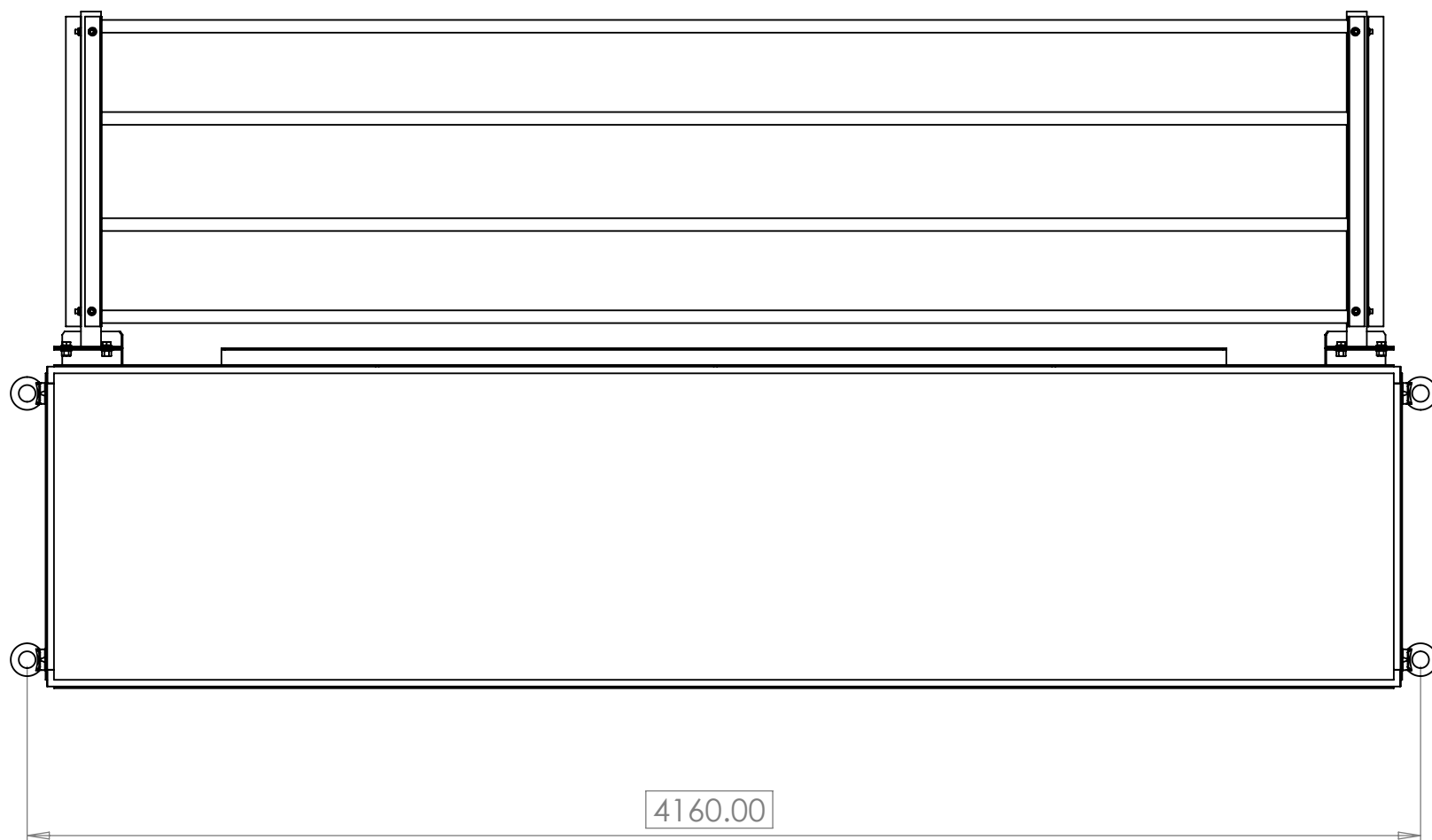
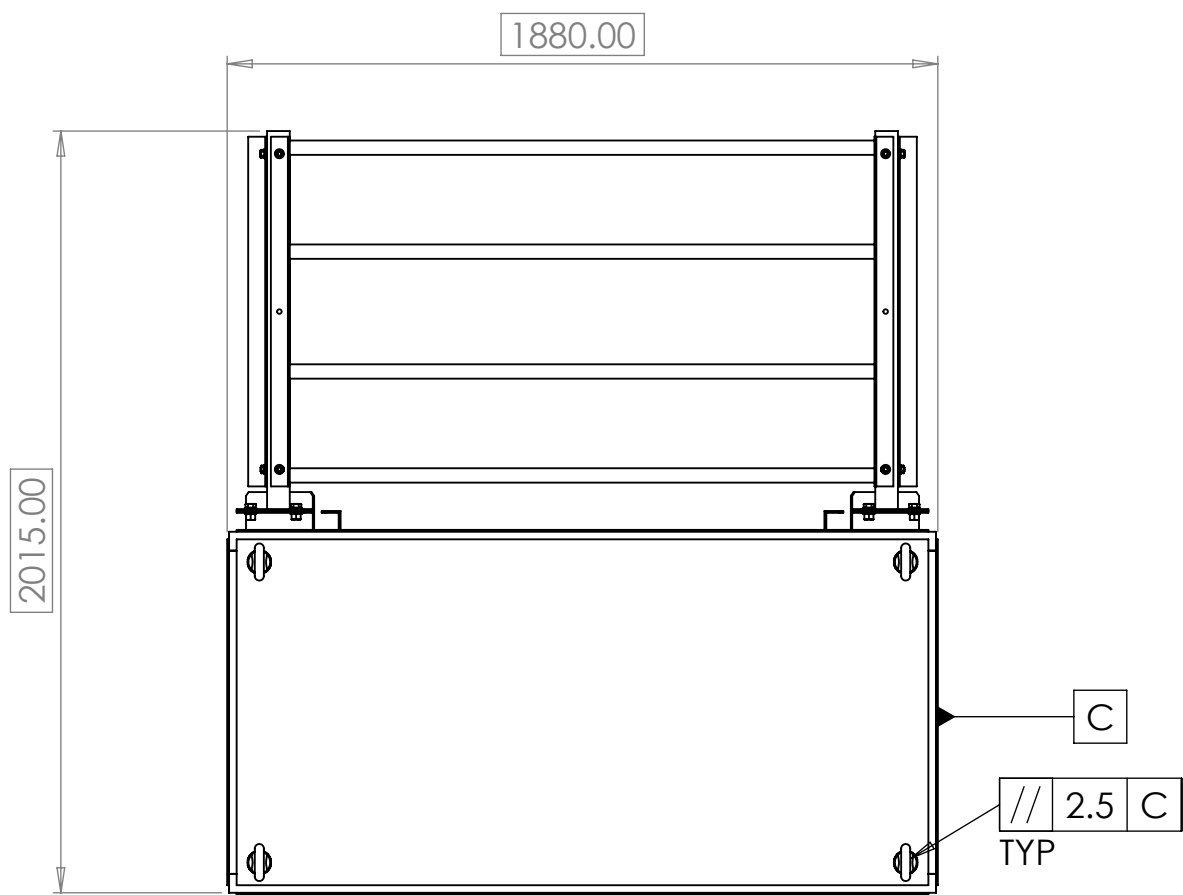
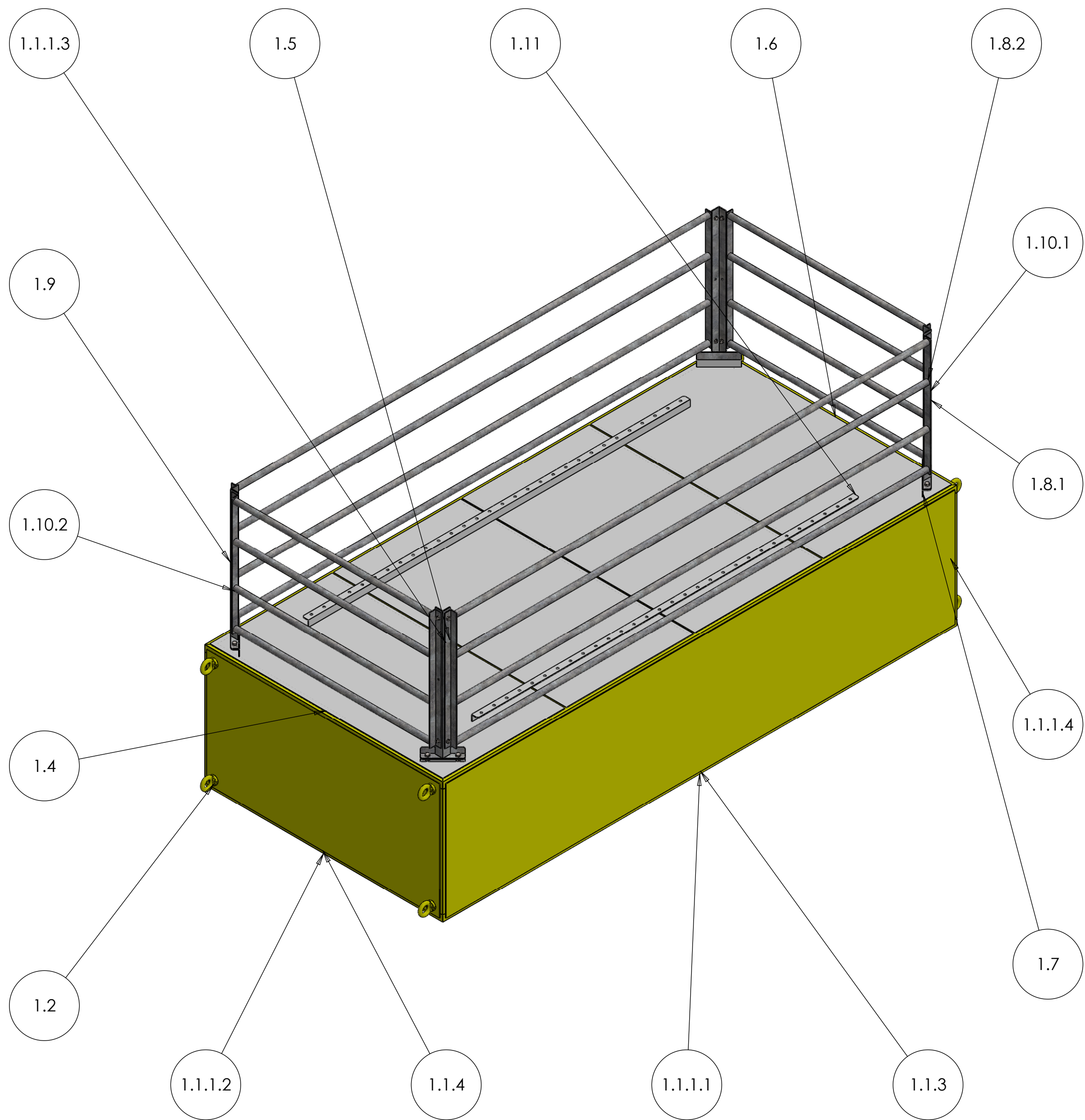
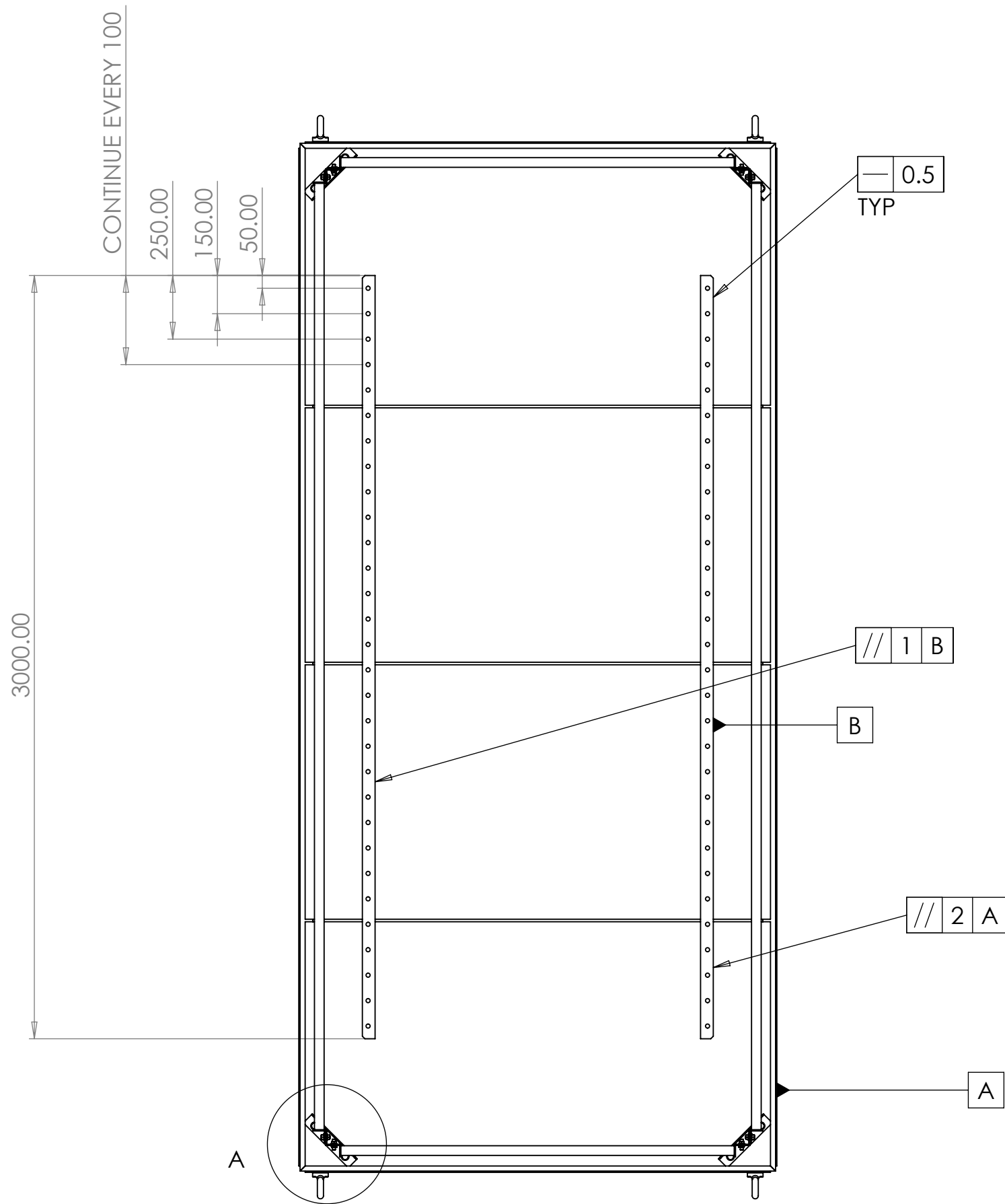




DETAIL A
SCALE 1 : 5



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Clad Frame inc Eyes	SUB-ASSEMBLY	1
1.1	Clad Frame	FRAME INC SHEETS	1
1.1.1	Frame Structure	UN-CLAD FRAME	1
1.1.1.1	50x50x5 Side	EN10025 S275JR EQUAL ANGLE	4
1.1.1.2	50x50x5 End	"	4
1.1.1.3	50x50x5 Inner Across	"	6
1.1.1.4	50x50x5 Inner Upright	"	10
1.1.1.5	Corner Gusset	BS EN:10025 S275JR 5.00 PLATE	8
1.1.1.6	Internal Bulkhead	BS EN:10025 S275JR 4.00 PLATE	3
1.1.2	Base Plate	BS EN:10025 S275JR 5.00 PLATE	1
1.1.3	Side Plate	"	2
1.1.4	End Plate	"	2
1.2	M30	ALLOY STEEL WELDABLE EYE	8
1.3	ISO - 4034 - M30 - N	M30 RETAINING NUT FOR EYE	8
1.4	Top Plate 960	BS EN:10025 S275JR 5.00 PLATE	1
1.5	Top Plate 1000	"	2
1.6	Top Plate 1010	"	1
1.7	50x50x5 Top Mount	EN10025 S275JR EQUAL ANGLE	4
1.8	Long Guard Rail	SUB-ASSEMBLY	2
1.8.1	50x50x5 Guard to Post	EN10025 S275JR EQUAL ANGLE	2
1.8.2	Long Railing Rungs	S235JRH CF GRN	4
1.9	50x50x5 Guard Rail Mount	EN10025 S275JR EQUAL ANGLE	4
1.10	Short Guard Rail	SUB-ASSEMBLY	2
1.10.1	50x50x5 Guard to Post	EN10025 S275JR EQUAL ANGLE	2
1.10.2	Short Railing Rungs	S235JRH CF GRN	4
1.11	50x50x5 Deck Attachment	EN10025 S275JR EQUAL ANGLE	2
2	Washer ISO 7091 - 16	ASSEMBLY FASTENERS	16
3	ISO 4018 - M16 x 30- WN	"	8
1.1.4	ISO - 4034 - M16 - N	"	8
5	Washer ISO 7091 - 12	"	32
6	ISO 4018 - M12 x 25- WN	"	28
7	ISO - 4034 - M12 - N	"	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: 30 MICRON TOLERANCES: LINEAR: ± 0.5MM ANGULAR: ±1 DEGREE				FINISH: SHOT BLAST AND PAINT YELLOW DECK-WHITE RAILING-HOT DIP GALV		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION
NAME	SIGNATURE	DATE						TITLE: ASSEMBLED BARGE		
DRAWN J MOWBRAY		25/02/19						DWG NO. ABE-2851-3		
CHKD								SCALE: 1:20		
APPRD								SHEET 1 OF 1		
MFG										
G.A.										
				MATERIAL: MILD STEEL		WEIGHT: 1454 KGS				